

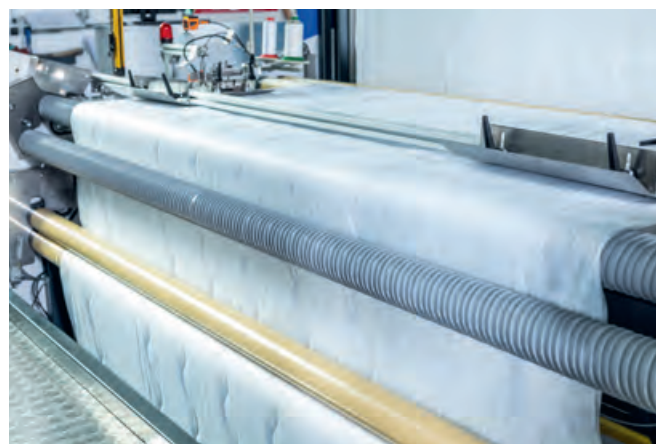
Extensions / Features



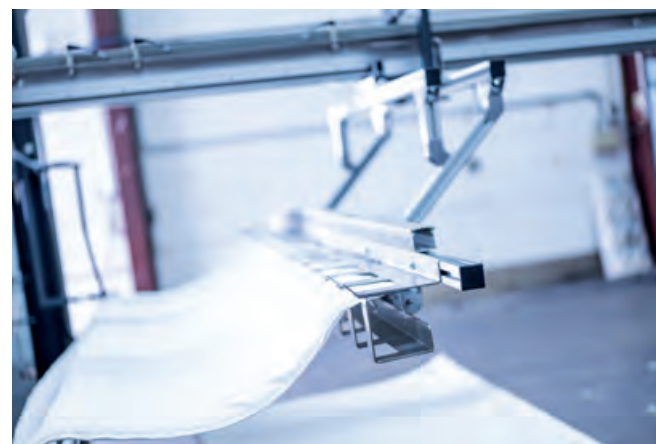
▲ Longitudinal hemming



▲ Automatic length measuring



▲ Stripping roller



▲ Automatic stacking system

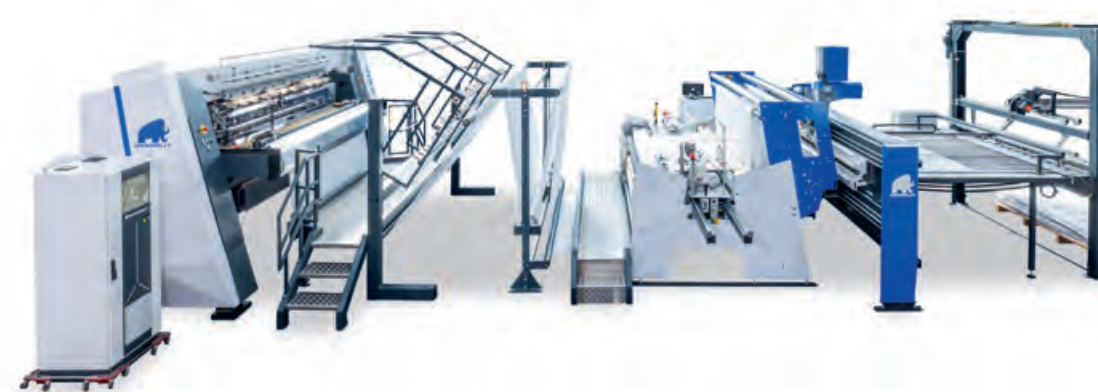


▲ Integrated material buffer



▲ Modern touch control

Notes



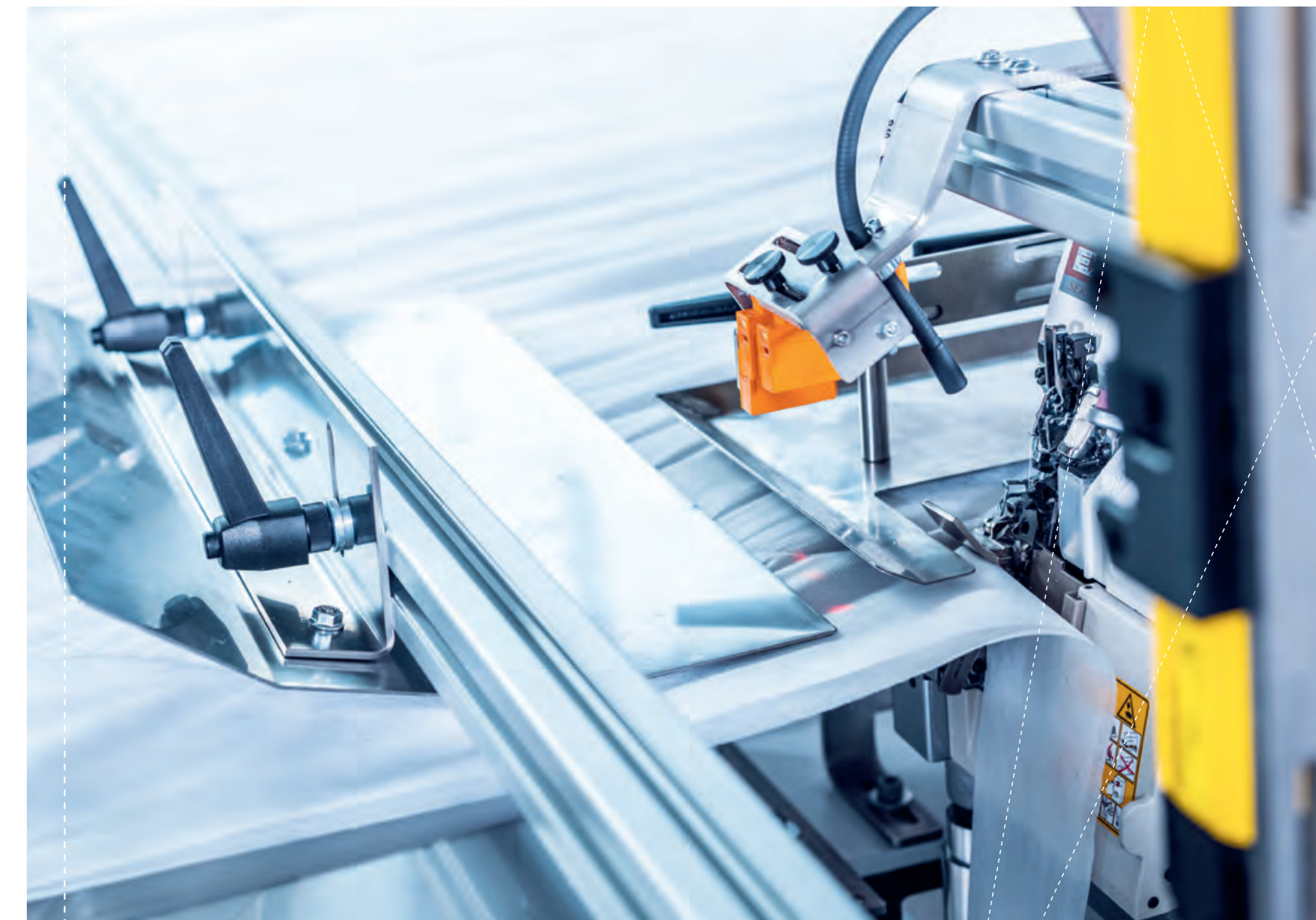
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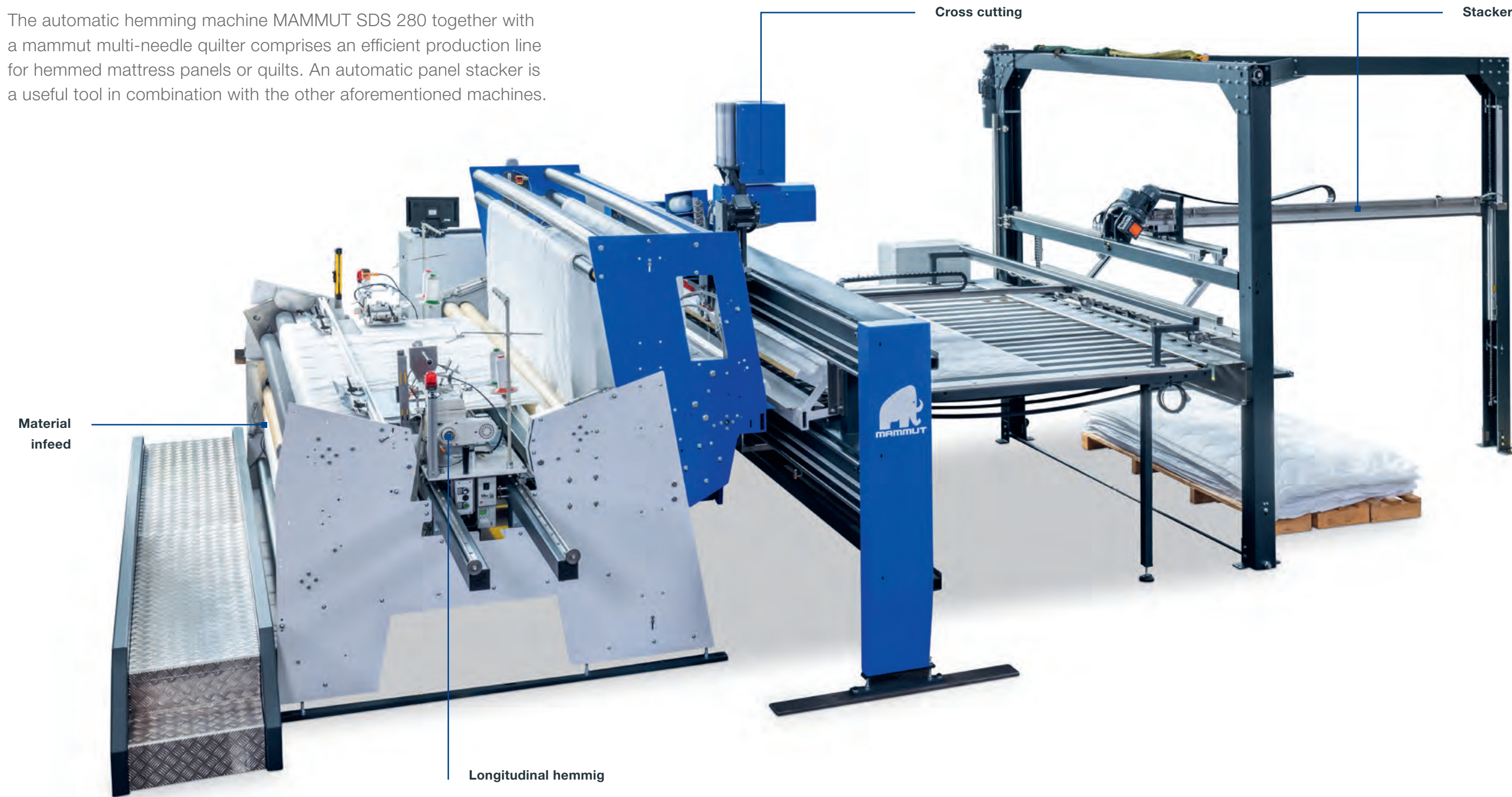
MAMMUT SDS 280
AUTOMATIC MATTRESS-HEMMING MACHINE

mammut.de

MAMMUT SDS 280

combines highest quality and safety to an efficient production line

The automatic hemming machine MAMMUT SDS 280 together with a mammut multi-needle quilter comprises an efficient production line for hemmed mattress panels or quilts. An automatic panel stacker is a useful tool in combination with the other aforementioned machines.



For demanding applications

- » Processing and production speed between the MAMMUT VM7 and the MAMMUT SDS are synchronized. Alternatively, stand-alone service is possible.
- » Upper thread and lower thread monitoring of all sewing machines.
- » Manuel or optional automatic width adjustment of the longitudinal sewing heads with the optimization of producing less waste.
- » Longitudinal sewing units with two-needle-double chainstitch sewing machine and decoupleable cutting device.
- » High quality SPS control along with a robust industrial computer with a color touch screen.



Double Chainstitch

Twin stitches for longitudinal and transversal hemming.



Serviceability

Highly accessible service and operating positions of all mechanical and electrical components.



Productivity

High output quantity of 7 panels per minute.



Flexibility

Simple change of sizes without cutting scraps.



Innovation

Centralized control of the Quilting Machine and Hemming Device allowing for control by a single person.



Durability

Robustly designed, extremely durable, and ready to be used during intense three-shift factory production.

FURTHER INFORMATION

ELECTRICAL DATA	MECHANICAL DATA	GENERAL MACHINE DATA
<ul style="list-style-type: none"> ▪ 3 Phase / 400 V ▪ 50–60 Hz ▪ 3.5 KW 	<ul style="list-style-type: none"> ▪ 9,800 x 6,000 x 3,000 mm (LxWxH) ▪ Weight approx. 2,000 kg ▪ Compressed air 6 bar ▪ Air consumption 250 l/min 	<ul style="list-style-type: none"> ▪ up to 7 panels / min ▪ material width 1,000–2,800 mm ▪ Needle distance longitudinal and lateral hem 6 mm ▪ Stitch length 2–10 mm



Video VM7 und SDS 280

The illustration shows MAMMUT SDS 280 with optional equipment.